

The S.A. Day Mfg. Co., Inc.

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DAYBRAZE 729 & 729N ALUMINUM BRAZE PASTE

Daybraz 729 & 729N are non-corrosive repair pastes for aluminum brazed parts. Post treatment of repaired parts is not required.

Daybraz 729 & 729N contain flux, brazing filler material and carrier.

Daybraz 729 is for **open atmosphere, torch repairs**. Daybraz 729N is for use in **controlled atmosphere ovens**.

Daybraz can be diluted with isopropyl alcohol. DO NOT USE WATER.

Daybraz has a working part temperature of 575⁰ C (1067⁰ F).

Daybraz 729N repairs rejects by applying the paste to the leak area and rerun through the oven cycle bypassing the fluxer.

Precleaning is required to remove oil and grease residues from parts prior to Daybraz application. Parts to be bonded should be clean, dry and free of residues.

Daybraz can have viscosities adjusted to customer preference.

Daybraz can be applied with an automatic applicator or Daybraz applicator.

Daybraz can be used with the patented Dayclad process.